

Dear Customer;

Reboring your 7.63 Mauser Broomhandle to 9mm Luger is an excellent conversion since the action was made to handle the 9mm Luger cartridge as in the "Red Nine" model. No action conversion is required but the barrel must be rebored to 9mm.

I have rebored a large quantity of the Broomhandle barrels since 1973 and they rifle very good with the methods that I am using. I cut rifle the barrels with 6 grooves, .004" deep per side. I guarantee that you the customer will receive a professional rebore, with precision craftsmanship. We do not take shortcuts in your rebore job, so compare quality, not only price when considering a company to do your rebore.

Many of the Broomhandles coming into the country have very poor bores, but in my experience, 99% have cleaned up to 9mm. When the 7.63 Mauser bore is reamed to 9mm, this reams out the bottleneck of the existing chamber, and what is left of the existing chamber is the correct length and diameter for the 9mm Luger cartridge. No chambering is necessary. This may seem strange, but I have rebored hundreds of these Brooms and I know what I am talking about.

Some Brooms that have been shot out, may have excessive chamber wear at the front of the chamber, which may cause the 9mm case to go too far forward, giving an excessive headspace problem. There are three ways to remedy this problem. If you hand load, longer cases can be used such as the 9mm mag. And the cases can be trimmed to the proper length. The other alternative is to control the headspace by seating the bullet out from the case a little longer so as to set the case back against the bolt face taking up the excessive headspace. This method is described by Finn Aagaard in an "American Rifleman" article, Aug. 1988, pg. 32. If you do not hand load there are various commercial loads that vary in bullet seating and can be matched up to your pistol. To check you Broom for proper headspace, you need to remove the barrel from the receiver and strip the bolt of extractor and firing pin. Insert a sample dummy cart. In the chamber and see if the bolt come all the way forward, and if it does, check for excessive gap between the bolt face and cartridge. The third alternative is to chamber to 9mm export (\$25.00 extra). I cannot guarantee this cart. To feed properly and action alternation may be necessary. I do not do any action conversion.

COST TO REBORE TO 9MM: \$225 plus \$14 shipping

SHIPPING INSTRUCTION: Ship just the barrel extension and stripped bolt.

DELIVERY: Approximately 6 – 12 weeks.

In the conversion of your Broomhandle to 9mm Luger, I only rebore the barrel and do no chambering. I have no control over your existing chamber and therefore cannot be responsible for its condition. Please sign your name below letting me know you have read the above information and you are willing to take responsibility for the existing chamber of your Broomhandle and you will take responsibility if your chamber has excessive headspace.

Signed _____

Date _____

If your Broomhandle has a real bad chamber or you would like it in its original caliber, we have relining available, where your barrel is relined back to the 7.63 Mauser cartridge.